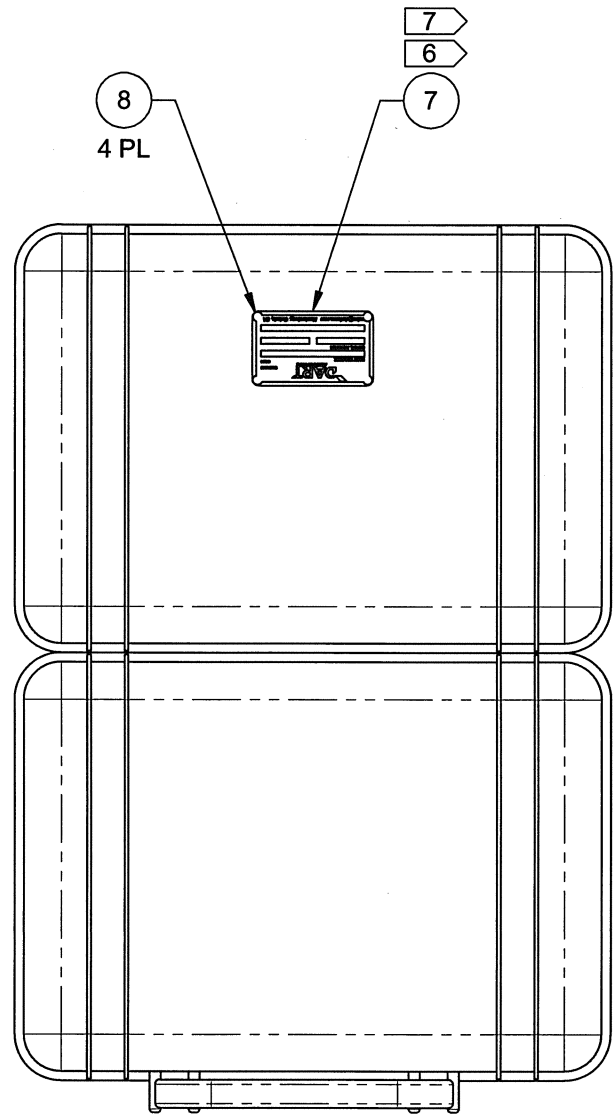
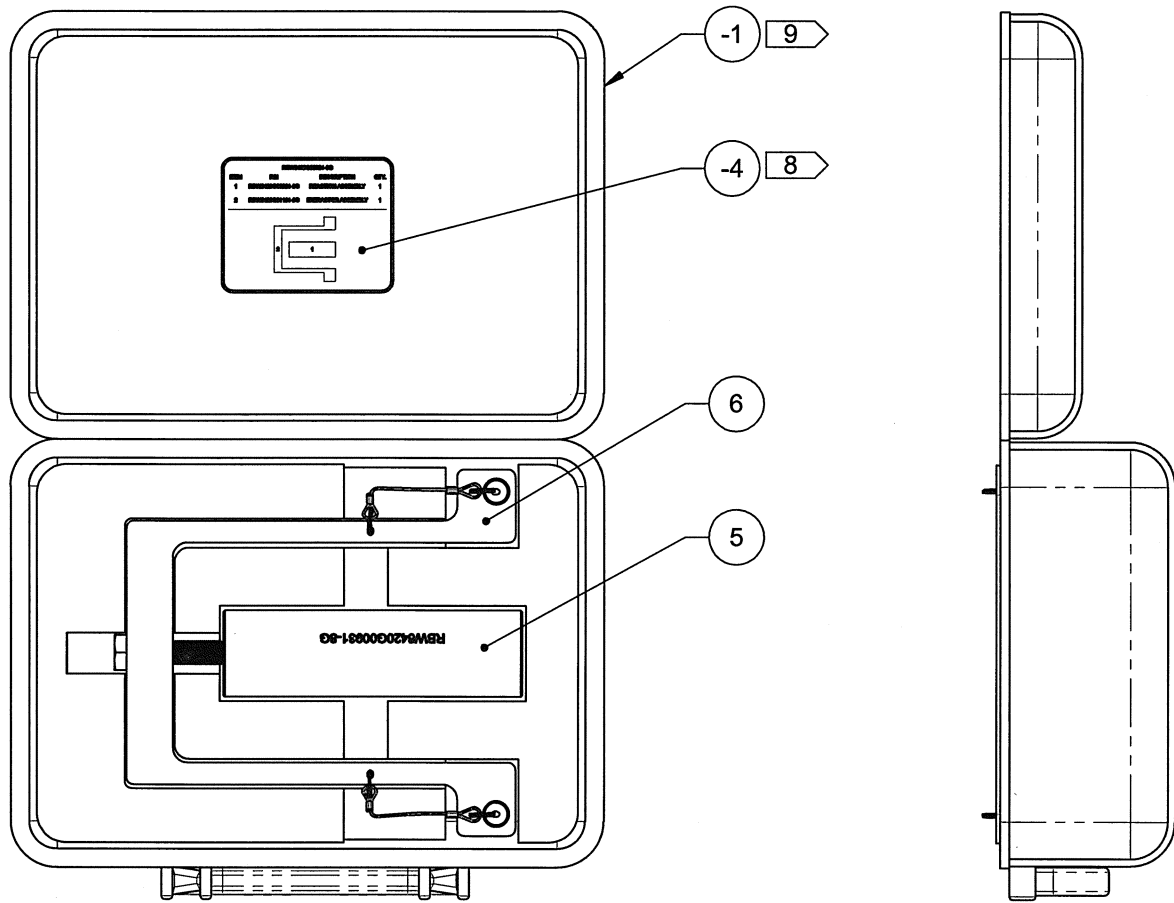


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6420G00231-8G-1	PACKAGING ASSY
-4	1	RBW6420G00231-8G-4	CONTENT PLACARD
5	1	RBW6420G00931-8G	REACTION ASSY
6	1	RBW6420G01131-8G	EXTRACTOR ASSY
7	1	RB41011	DART PLACARD
8	4	McMaster#97524A032	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

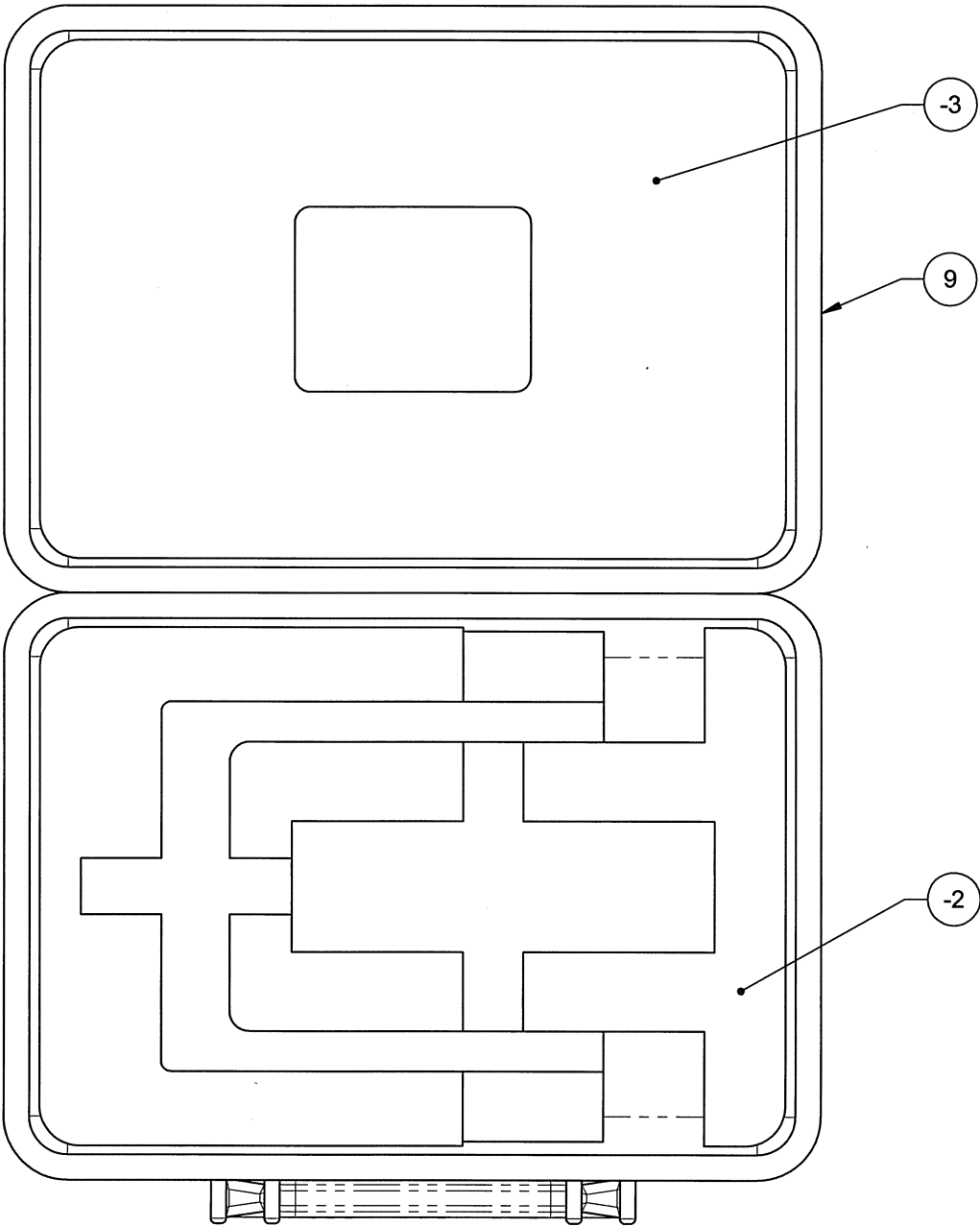


RBW6420G00231-8G TAIL ROTOR HEAD REMOVAL TOOL KIT

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	19-551	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00231-8G	SHEET 1 OF 5
APPROVED	WAP	TITLE	SCALE
		TAIL ROTOR HEAD REMOVAL TOOL	NTS
DATE	2/1/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM #	QTY.	PART NUMBER	PART TITLE
-2	1	RBW6420G00231-8G-2	BOTTOM FOAM
-3	1	RBW6420G00231-8G-3	TOP FOAM
9	1	PELICAN #APP-1450-E	PELICAN CASE 1450



RBW6420G00231-8G-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00231-8G	SHEET 2 OF 5
APPROVED	<i>VM</i>	TITLE	SCALE
DATE 2/1/2019		TAIL ROTOR HEAD REMOVAL TOOL	NTS
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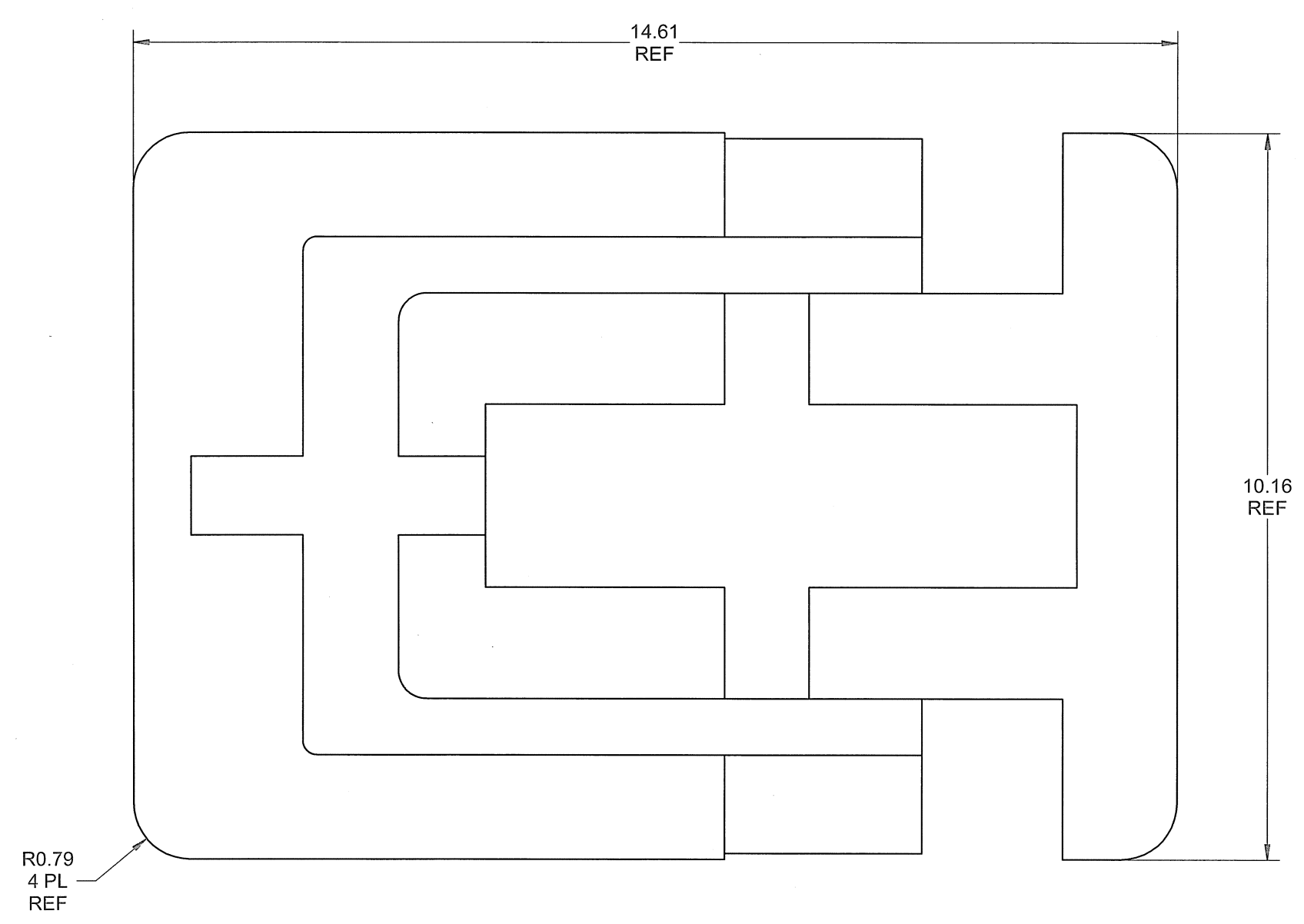
8 7 6 5 4 3 2 1

D

C

B

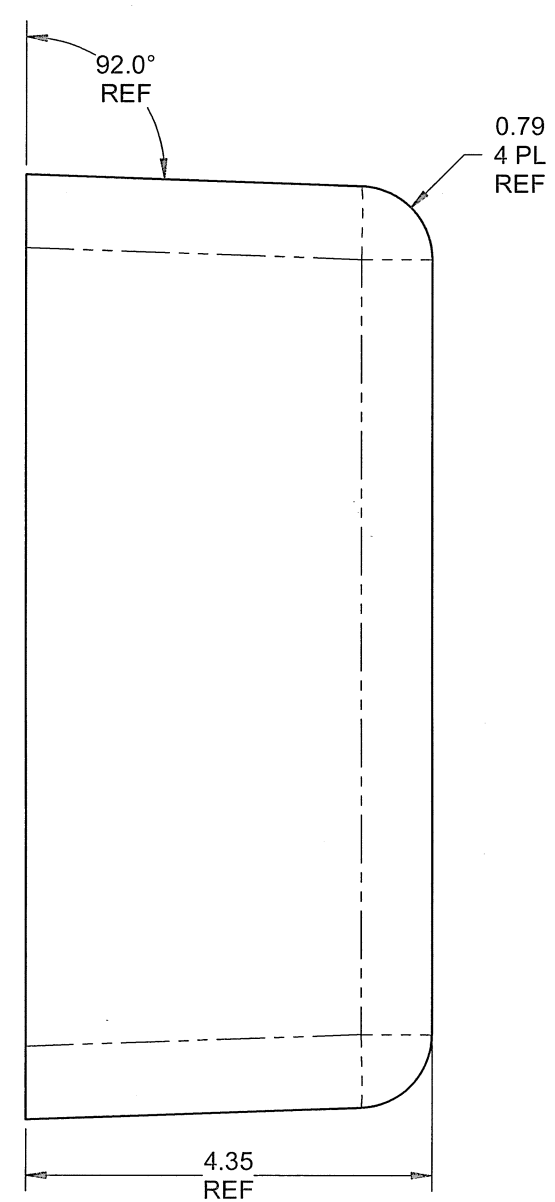
A




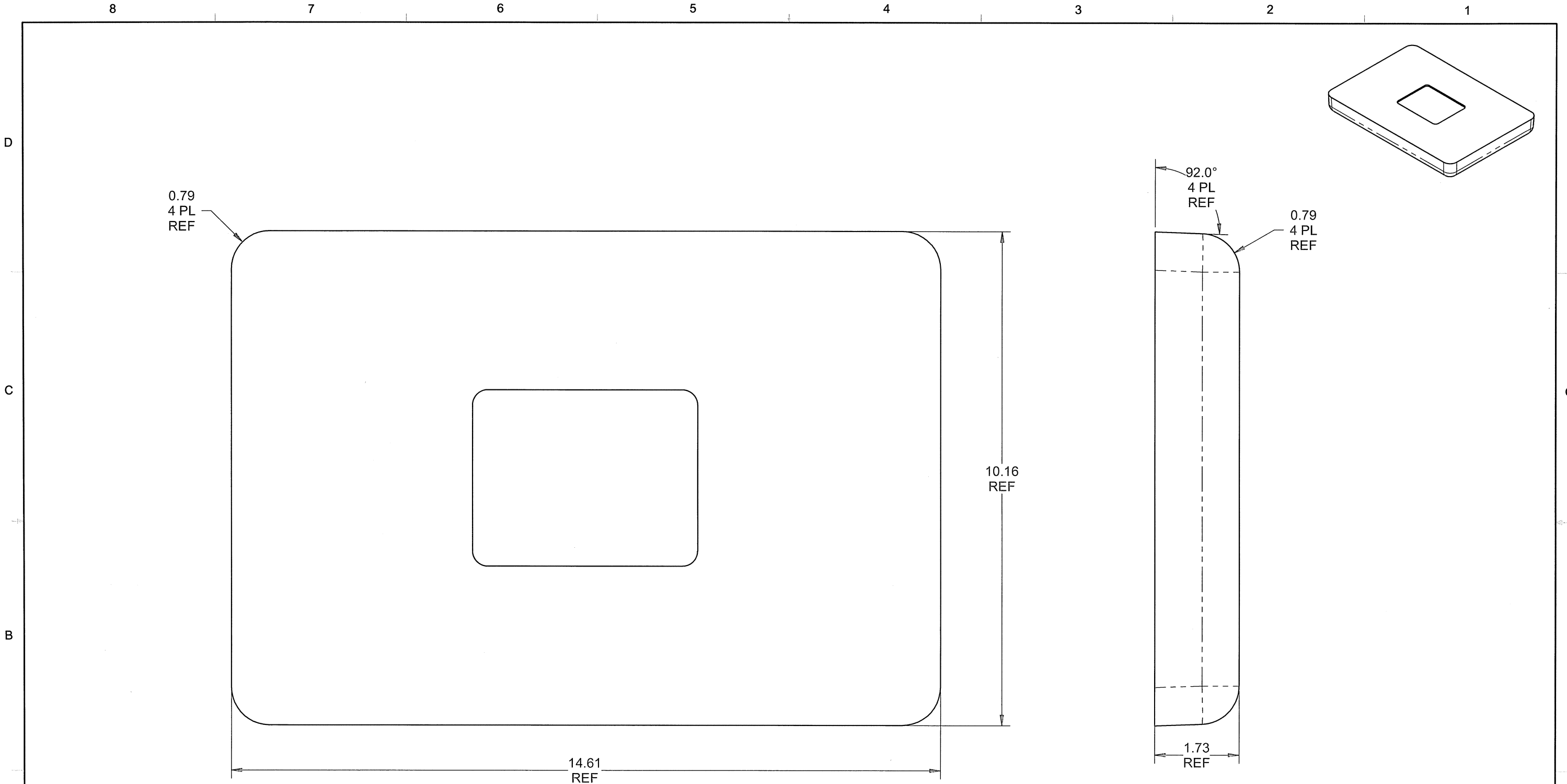
RBW6420G00231-8G-2 BOTTOM FOAM

7

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G00231-8G-2 REV A.STEP



DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 3 OF 5
DRAWN	KPT			
CHECKED	VM	TOOL PART #	RBW6420G00231-8G	
MFG. APPR.	DP			
APPROVED		TITLE	TAIL ROTOR HEAD REMOVAL TOOL	
DATE 2/1/2019		SCALE NTS		
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RBW6420G00231-8G-3 TOP FOAM

7

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6420G00231-8G-3 REV A.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6420G00231-8G	SHEET 4 OF 5
APPROVED	WY	TITLE	SCALE
DATE 2/1/2019		TAIL ROTOR HEAD REMOVAL TOOL	NTS
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